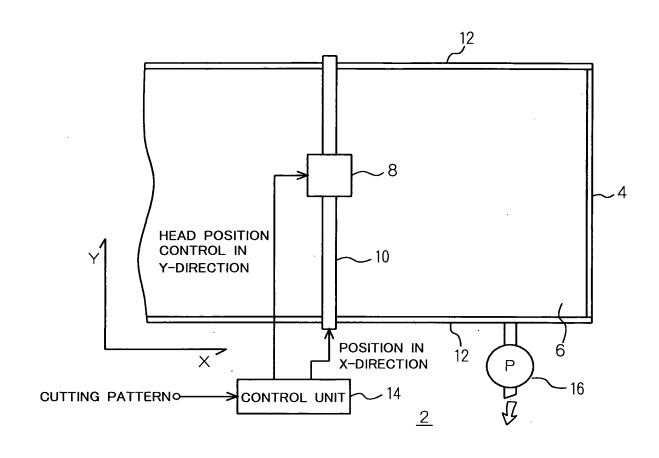
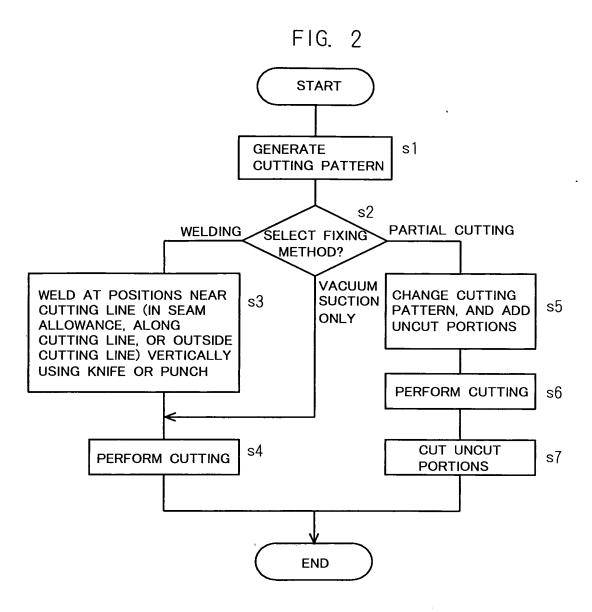
1/3

FIG. 1





24:CUTTING LINE
26:WELDING
POSITION
20
20
21
22
24:CUTTING LINE
26:WELDING
26
20
20
20



FIG. 4

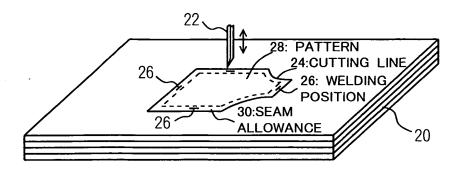


FIG. 5

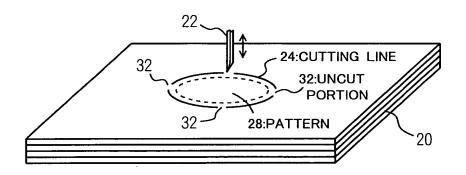


FIG. 6

